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WHAT IS CLAIMED IS:

- 1. A scanning exposure apparatus for transferring a pattern of a master onto each shot region while synchronously scanning the master and a substrate on which a plurality of shot regions are arrayed, comprising:
 - a master stage for moving the master;
 - a substrate stage for moving the substrate; and
- a controller for controlling movement of said substrate stage over a plurality of shot regions so as to assure a setting distance serving as a distance for scanning and moving said substrate stage at a uniform velocity in order to guarantee that synchronization error between said master stage and said substrate stage falls within an allowable range after said substrate stage is accelerated up to a scan speed for scanning exposure,

wherein said controller controls the movement of said substrate stage such that a setting distance for a first shot region to be scanned and exposed upon a change in row to which a shot region of an exposure object belongs is set longer than a setting distance for other shot regions.

2. The apparatus according to claim 1, wherein said 25 controller controls the continuous movement of said substrate stage in accordance with a common setting distance for shot regions other than the first shot

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region to be scanned and exposed among a plurality of shot regions belonging to one row.

- 3. The apparatus according to claim 1, wherein said controller controls the continuous movement of said substrate stage in accordance with a setting distance determined for each row to which a plurality of shot regions belong.
- 4. The apparatus according to claim 1, wherein the setting distance is determined on the basis of a setting time until synchronization error between said master stage and said substrate stage falls within an allowable range after said substrate stage is accelerated up to a scan speed for scanning exposure.
- 5. A scanning exposure apparatus for transferring a pattern of a master onto each shot region while synchronously scanning the master and a substrate on which a plurality of shot regions are arrayed, comprising:
 - a master stage for moving the master;
- a substrate stage for moving the substrate; and
 - a controller for controlling movement of said substrate stage for a plurality of shot regions so as to assure a setting distance serving as a distance for scanning and moving said substrate stage at a uniform velocity in order to guarantee that synchronization error between said master stage and said substrate stage falls within an allowable range after said

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substrate stage is accelerated up to a scan speed for scanning exposure,

wherein said controller controls movement of said substrate stage in accordance with a setting distance determined for each row to which a plurality of shot regions belong.

- 6. The apparatus according to claim 5, wherein the setting distance is determined on the basis of a setting time until synchronization error between said master stage and said substrate stage falls within an allowable range after said substrate stage is accelerated up to a scan speed for scanning exposure.
- 7. A scanning exposure method of transferring a pattern of a master onto each shot region while synchronously scanning the master and a substrate on which a plurality of shot regions are arrayed, comprising:

the control step of controlling movement of a substrate stage for a plurality of shot regions so as to assure a setting distance serving as a distance for scanning and moving the substrate stage at a uniform velocity in order to guarantee that synchronization error between a master stage and the substrate stage falls within an allowable range after the substrate stage is accelerated up to a scan speed for scanning exposure,

wherein in the control step, the movement of the

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substrate stage is controlled such that a setting distance for a first shot region to be scanned and exposed upon a change in row to which a shot region of an exposure object belongs is set longer than a setting distance for other shot regions.

- 8. The method according to claim 7, wherein in the control step, the continuous movement of said substrate stage is controlled in accordance with a common setting distance for shot regions other than the first shot region to be scanned and exposed among a plurality of shot regions belonging to one row.
- 9. The method according to claim 7, wherein in the control step, the continuous movement of said substrate stage is controlled in accordance with a setting distance determined for each row to which a plurality of shot regions belong.
- 10. The method according to claim 7, wherein the setting distance is determined on the basis of a setting time until synchronization error between the master stage and the substrate stage falls within an allowable range after the substrate stage is accelerated up to a scan speed for scanning exposure.
- 11. A scanning exposure method of transferring a pattern of a master onto each shot region while synchronously scanning the master and a substrate on which a plurality of shot regions are arrayed,

comprising:

the control step of controlling movement of a substrate stage for a plurality of shot regions so as to assure a setting distance serving as a distance for scanning and moving the substrate stage at a uniform velocity in order to guarantee that synchronization error between a master stage and the substrate stage falls within an allowable range after said substrate stage is accelerated up to a scan speed for scanning exposure,

wherein in the control step, movement of the substrate stage is controlled in accordance with a setting distance determined for each row to which a plurality of shot regions belong.

- 12. The method according to claim 11, wherein the

 setting distance is determined on the basis of a

 setting time until synchronization error between the

 master stage and the substrate stage falls within an

 allowable range after said substrate stage is

 accelerated up to a scan speed for scanning exposure.
- 20 13. A semiconductor device manufacturing method comprising the steps of:

installing manufacturing apparatuses for various processes including the scanning exposure apparatus defined in claim 1 in a semiconductor manufacturing factory; and

manufacturing a semiconductor device in a plurality of processes by using the manufacturing

apparatuses.

14. The method according to claim 13, further comprising the steps of:

connecting the manufacturing apparatuses by a local area network; and

communicating information about at least one of the manufacturing apparatuses between the local area network and an external network of the semiconductor manufacturing factory.

- 10 15. The method according to claim 13, further comprising the step of acquiring maintenance information of the scanning exposure apparatus by accessing a database provided by a vendor or user of the scanning exposure apparatus via the external
- 15 network.
 - 16. A semiconductor manufacturing factory comprising: manufacturing apparatuses for various processes including the scanning exposure apparatus defined in claim 1;
- a local area network for connecting said manufacturing apparatuses; and
 - a gateway for allowing the local area network to access an external network of the factory,

wherein information about at least one of said 25 manufacturing apparatuses is communicated.

17. A maintenance method for the scanning exposure apparatus defined in claim 1 that is installed in a

semiconductor manufacturing factory, comprising the steps of:

causing a vendor or user of the scanning exposure apparatus to provide a maintenance database connected to an external network of the semiconductor manufacturing factory;

authenticating access from the semiconductor manufacturing factory to the maintenance database via the external network; and

- 10 transmitting maintenance information accumulated in the maintenance database to the semiconductor manufacturing factory via the external network.
 - 18. The apparatus according to claim 1, further comprising:
- 15 a display;
 - a network interface; and
 - a computer for executing network software,

wherein maintenance information of the scanning exposure apparatus can be communicated via a computer

- 20 network.
 - 19. The apparatus according to claim 18, wherein the network software is connected to an external network of a factory where the scanning exposure apparatus is installed, provides on said display a user interface
- for accessing a maintenance database provided by a vendor or user of the scanning exposure apparatus, and enables obtaining information from the database via the

external network.

20. A semiconductor device manufacturing method comprising the steps of:

installing manufacturing apparatuses for various processes including the scanning exposure apparatus defined in claim 5 in a semiconductor manufacturing factory; and

manufacturing a semiconductor device in a plurality of processes by using the manufacturing apparatuses.

21. The method according to claim 20, further comprising the steps of:

connecting the manufacturing apparatuses by a local area network; and

- 15 communicating information about at least one of the manufacturing apparatuses between the local area network and an external network of the semiconductor manufacturing factory.
- 22. The method according to claim 21, further
 20 comprising the step of acquiring maintenance information of the scanning exposure apparatus by accessing a database provided by a vendor or user of the scanning exposure apparatus via the external network.
- 25 23. A semiconductor manufacturing factory comprising:

 manufacturing apparatuses for various processes

 including the scanning exposure apparatus defined in

claim 5;

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a local area network for connecting said manufacturing apparatuses; and

a gateway for allowing the local area network to access an external network of the factory,

wherein information about at least one of said manufacturing apparatuses is communicated.

24. A maintenance method for the scanning exposure apparatus defined in claim 5 that is installed in a semiconductor manufacturing factory, comprising the steps of:

causing a vendor or user of the scanning exposure apparatus to provide a maintenance database connected to an external network of the semiconductor manufacturing factory;

authenticating access from the semiconductor manufacturing factory to the maintenance database via the external network; and

transmitting maintenance information accumulated

in the maintenance database to the semiconductor

manufacturing factory via the external network.

- 25. The apparatus according to claim 5, further comprising:
 - a display;
- a network interface; and
 a computer for executing network software,
 wherein maintenance information of the scanning

exposure apparatus can be communicated via a computer network.

26. The apparatus according to claim 5, wherein the network software is connected to an external network of a factory where the scanning exposure apparatus is installed, provides on said display a user interface for accessing a maintenance database provided by a vendor or user of the scanning exposure apparatus, and enables obtaining information from the database via the external network.